



## Synthra MChelateplus (Catalog No. 013p)

Synthra MChelateplus is a flexible and completely automated radio synthesis system for routine production of a wide variety of Metal- ( $[^{64}\text{Cu}]$ ,  $[^{89}\text{Zr}]$ ,  $[^{44}\text{Sc}]$ ,  $[^{68}\text{Ga}]$ ,  $[^{86}\text{Y}]$ ,  $[^{177}\text{Lu}]$ ) labeled compounds e.g. M-PSMA-, M-DOTA-, M-NOTA-, M-TE2A-, M-TETA-, M-ATSM-, M-PTSM-based radiotracers. Automating the synthesis is simple, with the easy-to-use configuration software SynthraView. The Synthra MChelateplus module offers both fully automatic and manual modes of operation.

### Labeling Possibility Examples

**Peptide application: DOTATOC or DOTATATE** can be labeled by heating 50 nmol of peptide at pH 3.5 – 4.2 for 5 min at 95 °C. For purification, the reaction mixture is passed over a C-18 cartridge to avoid any potential metal breakthrough.

- **$[^{68}\text{Ga}]$  Labeling:** The automated synthesis takes about 20 minutes with a possible decay-corrected yield of about 50 %.
- **$[^{177}\text{Lu}]$  Labeling:** The automated synthesis takes about 15 minutes with a possible decay-corrected yield of > 70 %.

**$[^{89}\text{Zr}]$  solution application:** Monoclonal antibodies (mAbs) conjugated with DFO can be labeled fully automated at room temperature in 60 min. The reaction mixture can be purified and desalted using a PD-10 SEC column. The automated synthesis takes about 80 minutes with possible isolated yield of > 70 %.

### General Features

- ✓ **Heating and cooling capabilities**
  - One heating zone with cooling capabilities
  - Temperature range: -50 °C – 200 °C
- ✓ **Detectors and controllers**
  - Four shielded radiation detectors
  - Two pressure sensors
- ✓ **Built-in preparative radio/UV-HPLC system**, fixed wavelength LED detector with 255 nm or 280 nm, HPLC column and solid phase extraction (SPE)
- ✓ **Self-Cleaning System**
- ✓ **Liquid nitrogen trap** for radioactive volatiles and to protect built-in vacuum pump



- ✓ **Build-in vacuum pump (< 250 mbar)**
- ✓ **Dispensers and valves**
  - HR-dispenser (up to 50.000 steps, 2.5/5 mL) depending on the intended isotope
  - HPLC pneumatic injection valve (3 mL sample loop)
  - Three spare valves for customization
  - Chemically inert valves with small dead volume < 35  $\mu\text{L}$ , 5 bar rated

- ✓ **Dimensions** (w x d x h): 42 x 50 x 48 cm

- ✓ **Weight:** approx. 30 kg

### Synthesis Features

- ✓ **Eight reagent vials**
  - Six small (1 – 3 mL) and two large (10 – 15 mL) volume glass vials for reagents
- ✓ **Three cartridge holders** for in-process purification
- ✓ **SPE unit** for final product formulation

# Synthra Various Radiosynthesizer

## Product Description and Technical Specifications

synthra



### Additional Synthesis options

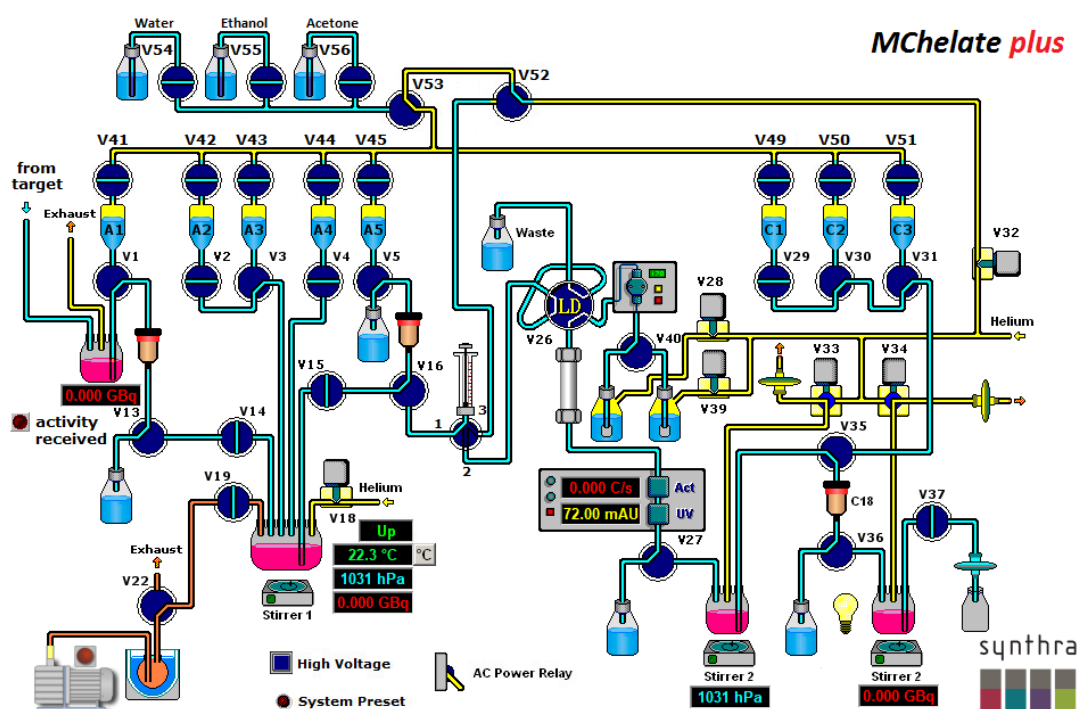
- **Product solvent evaporator**  
(Catalog No. 000pse)
- **[<sup>18</sup>F] option** with [<sup>18</sup>O]water recovery system  
(Catalog No. 013f)
- **Variable wavelength UV detector**  
(Catalog No. 000vuv)
- **Quaternary gradient pump**  
(Catalog No. 000qgp)

### GMP Features

- ✓ Synthesis files for various tracers
- ✓ **GMP compliant.** Electronic control and data collection (27/18 channels)
- ✓ **21CFRpart11** & **LIMS** compatible

### Terminal Control

- ✓ A laptop (Win 10 Pro) with preinstalled controlling software SynthraView is included
- ✓ Four digital inputs for communication with external devices upon request



Example of the Graphical User Interface (GUI) of the SynthraView software with the additional [<sup>18</sup>F] option.